

K4

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Maintenance	RESULT AREA	P	Q	DEF:- A		C	D	S	M

KAIZEN IDEA SHEET

F/IMS/05

CELL:- TPM CELL NAME:- Tech centre MACHINE / STAGE:- Tech centre OPERATION:- Tech Centre

KAIZEN THEME:- Electro Pneumatic Training Kit for TPM

WIDELY/DEEPLY:

PRESENT STATUS :- Practical training session not available

No Training Kit

IDEA:- Practical session

COUNTERMEASURE:- Prepared a Electrical & Electro pneumatic training kit



BEFORE

AFTER

BENCHMARK	0
TARGET	1
KAIZEN START	20.05.2017
KAIZEN FINISH	20.05.2017

TEAM MEMBERS:-
Ramesh
Ganesh

BENEFITS:-
1.Easy understanding to operator
2.Training period will be less

WHY - WHY ANALYSIS :-

- Why1:-** Getting operator understanding is difficult
- Why2:-** Only Theoretical training
- Why3:-** Practical kit not available
- Why4:-**

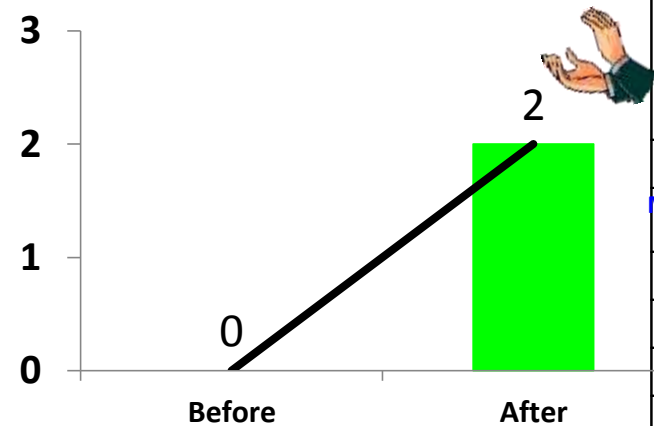
ROOT CAUSE:-Theoretical session

REGISTRATION NO. & DATE:1656 & 20.05.2017

REGISTERED BY :- Muralidhar

MANAGER'S SIGN:- Dinesha m

RESULT:-2 training kits have prepared i.e. electrical & pneumatic



KAIZEN SUSTENANCE

WHAT TO DO :- Irreversible kaizen
HOW TO DO : -----
FREQUENCY : -----

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
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